SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name: Ethyl 4-benzylmorpholine-2-carboxylate
Product Number: 27753
CAS-No.: 135072-32-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company: Capot Chemical Co., Ltd.
Joinhands Science Park, No.4028 Nanhuan Road
Hangzhou, Zhejiang, China 310053
Telephone: 0086-571-85586718
Fax: 0086-571-85864795
E-mail address: sales@capotchem.com

1.4 Emergency telephone number

Emergency Phone #: 0086-571-85586718

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008
For the full text of the H-Statements mentioned in this Section, see Section 16.

Classification according to EU Directives 67/548/EEC or 1999/45/EC
Not available
For the full text of the R-phrases mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008
Hazard statement(s)
Precautionary statement(s)
Supplemental Hazard Statements None

2.3 Other hazards

None

SECTION 3: Composition/Information on ingredients
3.1 Substances

Synonyms : 4-Benzyl-morpholine-2-carboxylic acid ethyl ester; 4-(Phenylmethyl)-2-morpholinecarboxylic acid ethyl ester;
Formula : C14H19NO3
Molecular Weight : 249.308 g/mol
CAS-No. : 135072-32-1
EC-No. : Not available

Hazardous ingredients according to Regulation (EC) No 1272/2008

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl 4-benzylmorpholine-2-carboxylate</td>
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<td>&lt;= 100 %</td>
</tr>
<tr>
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</tr>
<tr>
<td>EC-No.</td>
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<td></td>
</tr>
</tbody>
</table>

Hazardous ingredients according to Directive 1999/45/EC

<table>
<thead>
<tr>
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</tr>
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<td></td>
</tr>
<tr>
<td>EC-No.</td>
<td>Not available</td>
<td></td>
</tr>
</tbody>
</table>

For the full text of the H-Statements and R-Phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendanc.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

no data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
5.2 Special hazards arising from the substance or mixture
   carbon dioxide, nitrogen oxides (NOx), Hydrogen chloride gas

5.3 Advice for firefighters
   Wear self-contained breathing apparatus for fire fighting if necessary.

5.4 Further information
   No data available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
   Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust. For personal protection see section 8.

6.2 Environmental precautions
   Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
   Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
   For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
   Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Provide appropriate exhaust ventilation at places where dust is formed. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
   Not available

7.3 Specific end use(s)
   Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters
   Components with workplace control parameters

8.2 Exposure controls
   Appropriate engineering controls
   Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
   Personal protective equipment
     Eye/face protection
     Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
     Skin protection
     Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product.
Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

**Body Protection**

Impervious clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**

For nuisance exposures use type P95 (US) or type P1 (EU EN 143) particle respirator. For higher level protection use type OV/AG/P99 (US) or type ABEK-P2 (EU EN 143) respirator cartridges.

Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Control of environmental exposure**

Do not let product enter drains.

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**SECTION 9: Physical and chemical properties**

9.1 **Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
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</tr>
<tr>
<td>pH</td>
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</tr>
<tr>
<td>Melting point</td>
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<tr>
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<tr>
<td>Autoignition Temperature</td>
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<tr>
<td>Flash Point</td>
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<tr>
<td>Explosion Limits: Lower</td>
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<tr>
<td>Explosion Limits: Upper</td>
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<tr>
<td>Decomposition Temperature</td>
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<tr>
<td>Solubility in water</td>
<td>Not available</td>
</tr>
<tr>
<td>Specific Gravity/Density</td>
<td>Not available</td>
</tr>
</tbody>
</table>

9.2 **Other safety information**

No data available

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**SECTION 10: Stability and reactivity**

10.1 **Reactivity**

No data available

10.2 **Chemical stability**

Stable under recommended storage conditions.

10.3 **Possibility of hazardous reactions**

No data available

10.4 **Conditions to avoid**

Avoid moisture.

10.5 **Incompatible materials**

Acids, Acid chlorides, Acid anhydrides, Oxidizing agents

10.6 **Hazardous decomposition products**

Other decomposition products - no data available

In the event of fire: see section 5
SECTION 11: Toxicological information

11.1 Information on toxicological effects

**Acute toxicity**
no data available

**Skin corrosion/irritation**
no data available

**Serious eye damage/eye irritation**
no data available

**Respiratory or skin sensitisation**
Prolonged or repeated exposure may cause allergic reactions in certain sensitive individuals. The preceding data, or interpretation of data, was determined using Quantitative Structure Activity Relationship (QSAR) modeling.

**Germ cell mutagenicity**
no data available

**Carcinogenicity**
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**Reproductive toxicity**
no data available

**Specific target organ toxicity - single exposure**
Inhalation - May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure**
no data available

**Aspiration hazard**
no data available

**Additional Information**
RTECS: Not available
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12: Ecological information

12.1 Toxicity
no data available

12.2 Persistence and degradability
no data available

12.3 Bioaccumulative potential
no data available

12.4 Mobility in soil
no data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
no data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and nonrecyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.
Contaminated packaging
Dispose of as unused product.

SECTION 14: Transport information
DOT (US)
Not dangerous goods
IMDG
Not dangerous goods
IATA
Not dangerous goods

SECTION 15: Regulatory information
This safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006.
15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
no data available
15.2 Chemical Safety Assessment
For this product a chemical safety assessment was not carried out

SECTION 16: Other information
Full text of H-statements referred to under sections 2 and 3.
Full text of R-phrases referred to under sections 2 and 3.

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Capot Chemical Co., Ltd. shall not be held liable for any damage resulting from handling or from contact with the above product. See reverse side of invoice or packing slip for additional terms and conditions of sale.
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